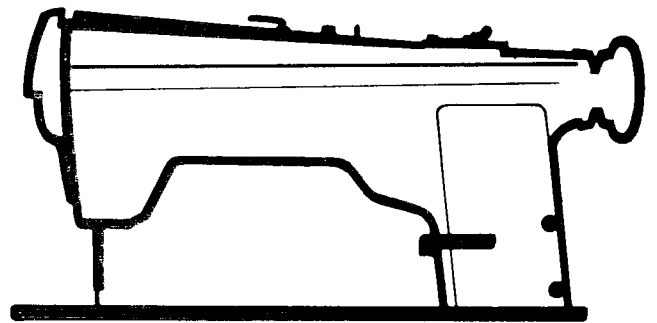
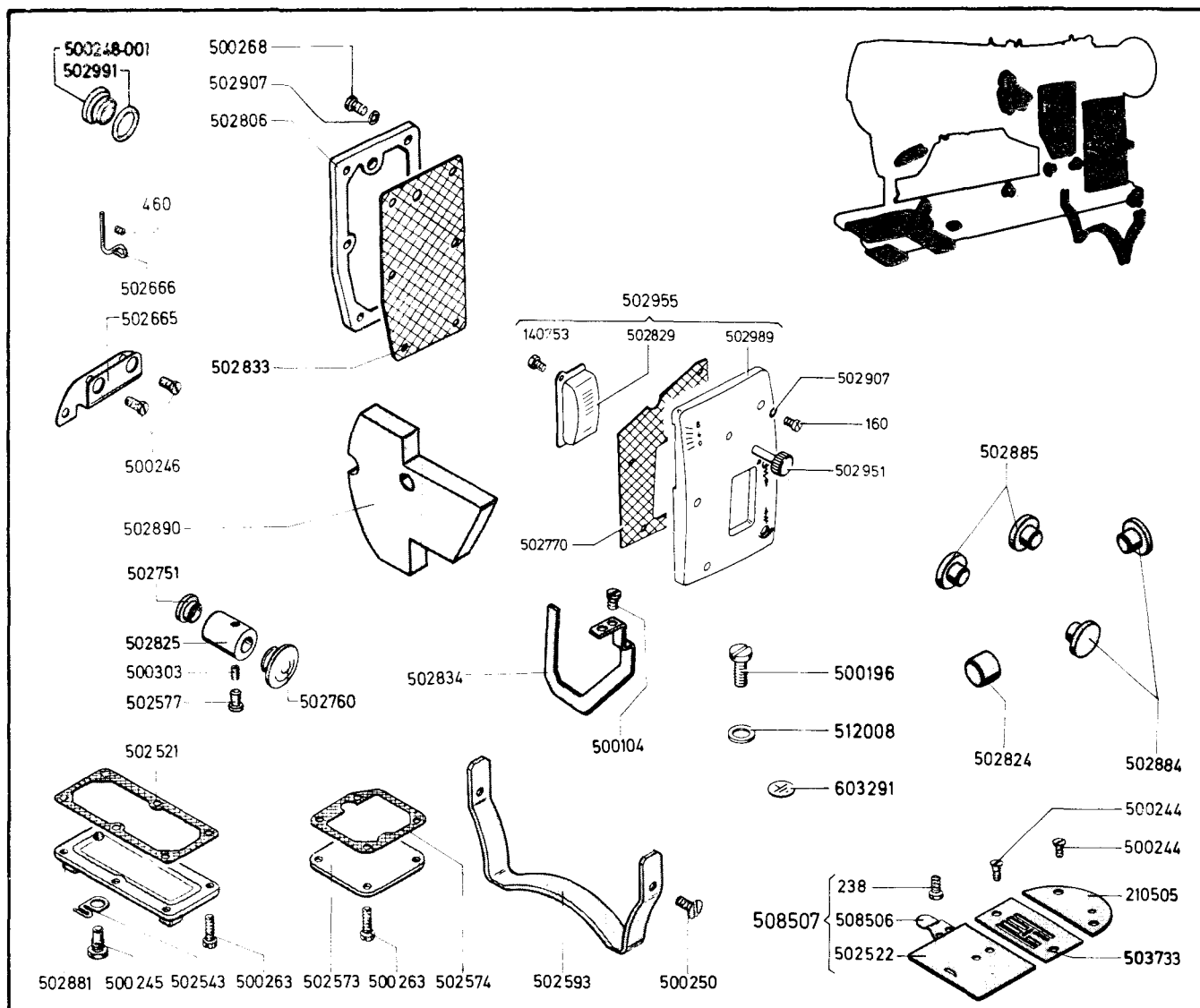


ILLUSTRATED PARTS LIST FOR SINGER - MACHINE



457G 143

457G X7



457 G 143 / GX 7 0100 (0271)

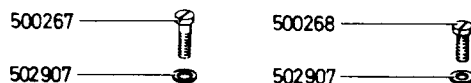
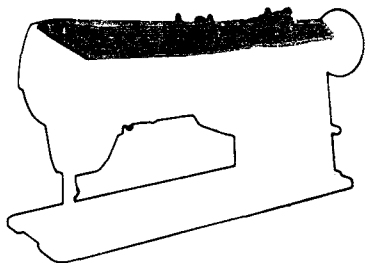
000160-850	ARM COVER (FRONT) SCREW (3)
000238-850	BED SLIDE SPRING SCREW (2)
000460-833	THREAD PULL-OFF SET SCREW
140753-850	STITCH LENGTH INDICATOR PLATE SCREW (2)
210505	BED PLATE (BACK)
500104-850	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)
500196-850	MACHINE GROUNDING WIRE SCREW
500244-850	BED PLATE SCREW (BACK) (2)
500244-850	THROAT PLATE SCREW (2)
500245-805	BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW
500246-850	THREAD GUIDE SCREW (2)
500248-001	ARM PLUG SCREW
500250-850	MACHINE LEG SCREW (2)
500263-850	HOOK SHAFT GEAR BOX COVER SCREW (4)
500263-850	BED SHAFT GEAR BOX COVER SCREW (6)
500268-850	ARM COVER (BACK) SCREW (6)
500303-830	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW
502521	BED SHAFT GEAR BOX COVER GASKET
502522	BED SLIDE
502543	FEED BAR HINGE PIN OILING FELT CLAMP
502573	HOOK SHAFT GEAR BOX COVER
502574	HOOK SHAFT GEAR BOX COVER GASKET
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG
502593	MACHINE LEG (REAR)

502665	THREAD GUIDE
502666	THREAD PULL-OFF
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
502770	ARM COVER (FRONT) GASKET
502806	ARM COVER (BACK) GASKET
502824	HOOK DRIVING SHAFT PLUG
502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
502829	STITCH LENGTH INDICATOR PLATE
502833	ARM COVER (BACK) GASKET
502834	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
502881	FEED DRIVING ROCK SHAFT
502884	BED SPACER (FRONT AND REAR SIDE) (2)
502885	BED SPACER (REAR) (2)
502890	ARM OIL SHIELD (AERATED PLASTIC)
502907	ARM COVER (BACK) SCREW GASKET RING (6)
502907	ARM COVER (FRONT) SCREW GASKET RING (3)
502951-850	NEEDLE POSITION ADJUSTING CAM SET SCREW
502989	ARM COVER (FRONT)
502991	ARM PLUG SCREW GASKET RING
503733	THROAT PLATE
508506	BED SLIDE SPRING
508507	BED SLIDE CPL (502822, 508506 AND TWO 238)
512008	MACHINE GROUNDING WIRE LOCK WASHER
603291	MACHINE GROUNDING WIRE SYMBOL

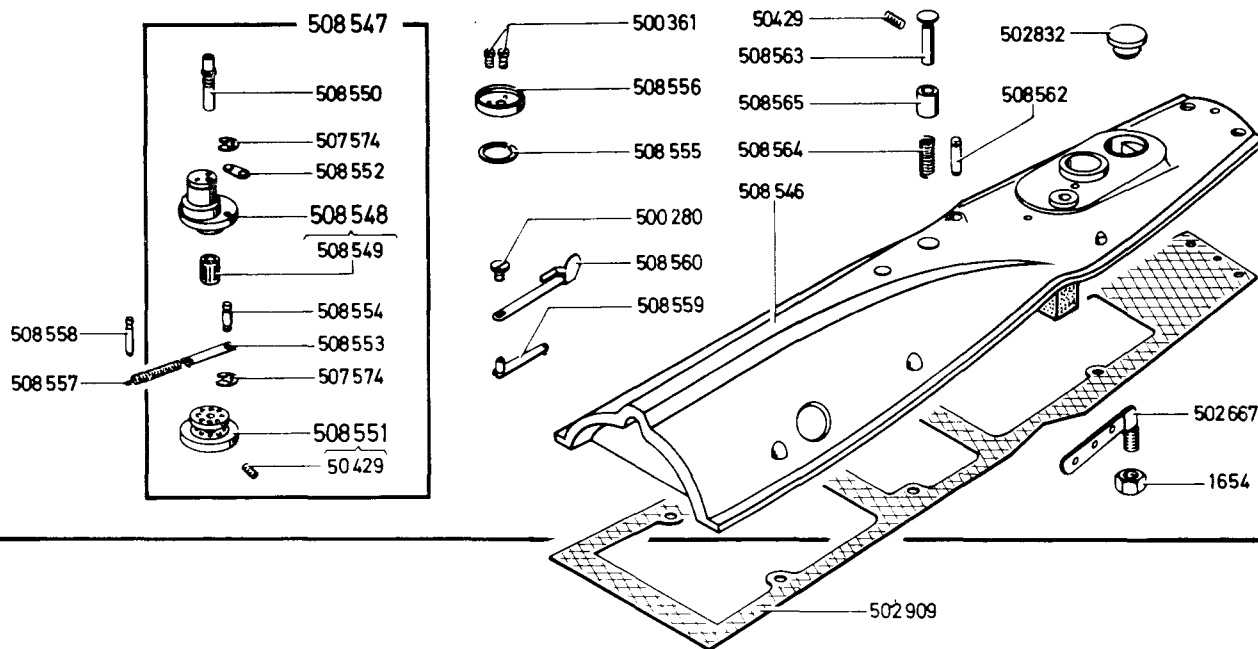
PART NO. DESCRIPTION

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508 941



457 G 143 / GX 7 0200 (0271)

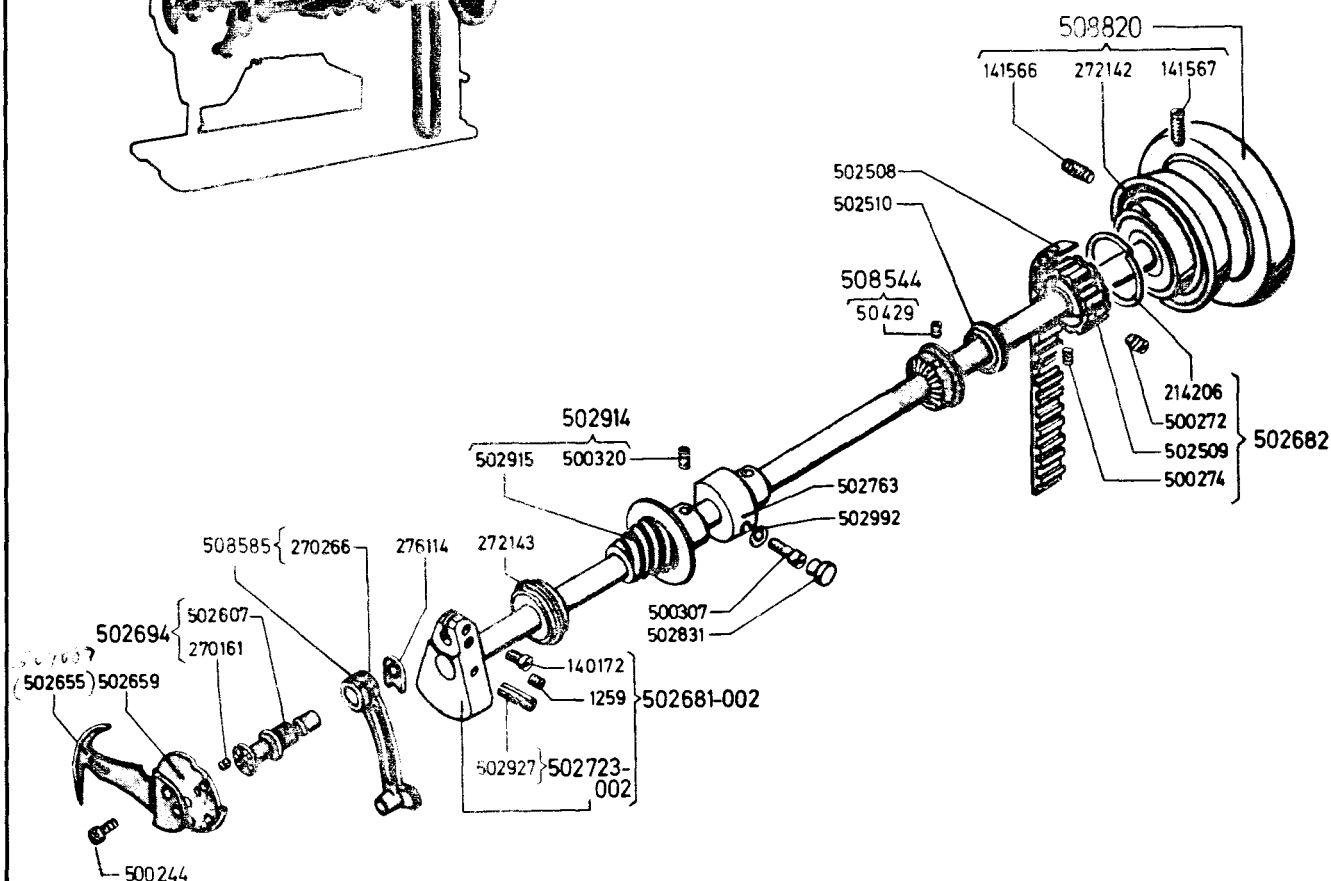
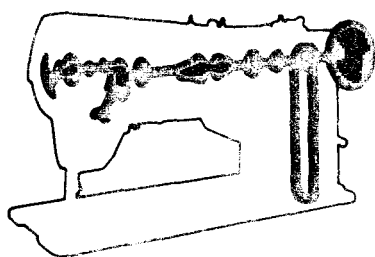
001654-850	THREAD RETAINER LOCK NUT
050429-833	BOBBIN WINDER SHAFT FRICTION WHEEL PIN (2)
050429-833	ARM COVER (TOP) THREAD TENSION STUD PIN
500267-850	ARM COVER (TOP) SCREW (LONG) (4)
500268-850	ARM COVER (TOP) SCREW (SHORT) (4)
500280-850	ARM (TOP) TRIP LEVER FASTENING SCREW
500361-850	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD
	GUARD FASTENING SCREW (2)
502667	THREAD RETAINER
502832	ARM COVER (TOP) PLUG
502907	ARM COVER (TOP) SCREW (LONG AND SHORT) (8)
502909	ARM COVER (TOP) GASKET
507574	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK
	STUD LOCKING WASHER (2)
508546	ARM COVER (TOP)
508547	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH
	FRICTION WHEEL CPL. NOS. 508548, 508550 TO 508554,
	TWO 507574
508548	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH
	508549
508549	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROLLER
	CLUTCH
508550	BOBBIN WINDER SHAFT
508551	BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO
	50429

508522	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC)
508553	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING
	SHACKLE
508554	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK
	STUD
508555	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP
	RING
508556	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD
	GUARD
508557	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL
	SPRING
508558	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL
	SPRING STUD
508559	ARM COVER (TOP) ROCKING LEVER
508560	ARM COVER (TOP) TRIP LEVER
508562	ARM COVER (TOP) THREAD GUIDE STUD
508563	ARM COVER (TOP) THREAD TENSION STUD
508564	ARM COVER (TOP) THREAD TENSION STUD SPRING
508565	ARM COVER (TOP) THREAD TENSION STUD DISC
508941	ARM COVER (TOP) WITH BOBBIN WINDER CPL. NOS.
	1654, 50429, 500280, 500361 (2), 502667, 502832,
	508546, 508547, 508555 TO 508565

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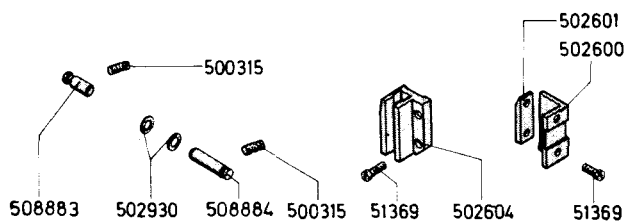
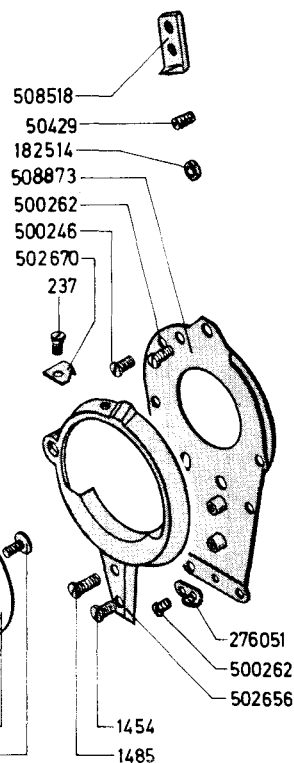
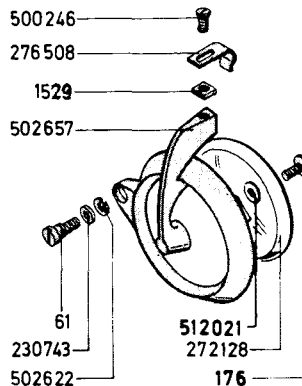
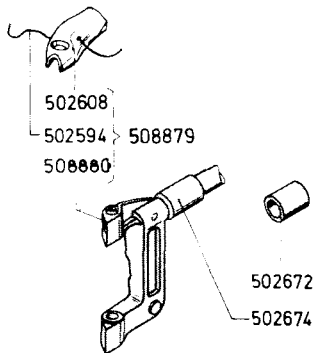
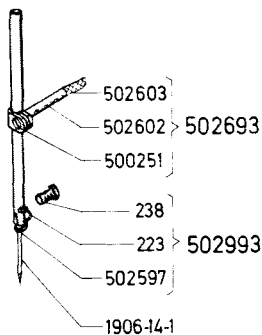
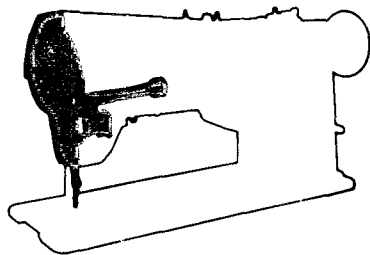
001259-833	NEEDLE BAR CRANK STUD POSITION SCREW
050429-833	BOBBIN WINDER DRIVING WHEEL SCREW (2)
140172-850	NEEDLE BAR CRANK STUD PINCH SCREW
141566-833	MACHINE PULLEY POSITION SCREW
141567-833	MACHINE PULLEY SET SCREW
214206	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE
270161	NEEDLE BAR CRANK STUD PIN
270266	NEEDLE BAR CONNECTING LINK NEEDLE BEARING
272142	MACHINE PULLEY BALL BEARING
272143	ARM SHAFT BALL BEARING
276114	NEEDLE BAR CONNECTING LINK THRUST WASHER
500244-850	ROTARY TAKE-UP SCREW (2)
500272-833	ARM SHAFT CONNECTION BELT PULLEY SET SCREW
500274-833	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW
500307-850	ARM SHAFT BUSHING (CENTER) SCREW
500320-833	ARM HEAD OIL DRAIN WICK SLINGER SET SCREW (2)
502508	ARM SHAFT CONNECTION BELT
502509	ARM SHAFT CONNECTION BELT PULLEY
502510	ARM SHAFT OIL SHIELD
502607	NEEDLE BAR CRANK STUD
502655	ROTARY TAKE-UP

502659	ROTARY TAKE-UP MOUNTING DISC
502681-002	ARM SHAFT WITH 1259, 140172 AND 502723-002
502682	ARM SHAFT CONNECTION BELT PULLEY CPL. NOS. 214206, 500272, 500274 AND 502509
502694	NEEDLE BAR CRANK STUD WITH 270161 AND 502607
502723-002	ARM SHAFT CRANK WITH NEEDLE BAR CRANK
502763	ARM SHAFT BUSHING (CENTER)
502831	ARM SHAFT BUSHING (CENTER) SCREW PLUG
502914	ARM HEAD OIL DRAIN WICK SLINGER CPL. 502915 AND TWO 500302
502915	ARM HEAD OIL DRAIN WICK SLINGER
502927	ARM SHAFT AND NEEDLE BAR CRANK PIN
502992	ARM SHAFT BUSHING (CENTER) SCREW GASKET RING
508544	BOBBIN WINDER DRIVING WHEEL CPL. TWO 50429
508585	NEEDLE BAR CONNECTING LINK WITH 270266
508820	MACHINE PULLEY CPL. NOS. 141566, 141567 AND 272142

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457 G 143 / GX 7 0400 (0271)

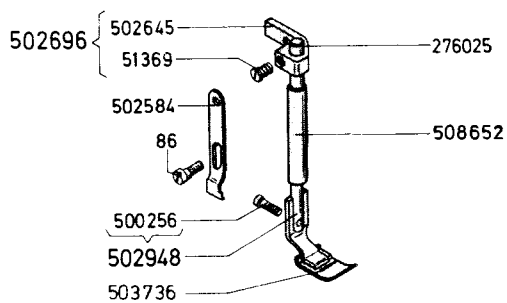
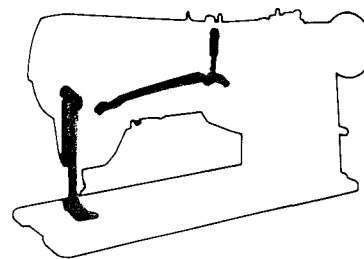
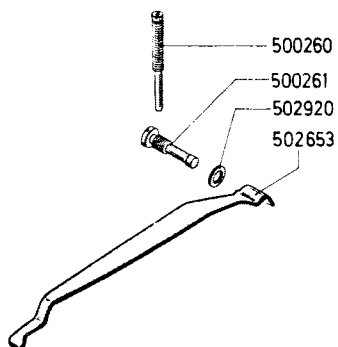
000061-850	ROTARY TAKE-UP GUARD HINGE SCREW
000176-850	ATTACHMENT SCREW
000223-850	NEEDLE SET SCREW
000237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW
000238-850	NEEDLE BAR THREAD GUIDE SET SCREW
001454-850	ROTARY TAKE-UP GUARD SCREW (SHORT)
001485-850	ROTARY TAKE-UP GUARD SCREW (LONG)
001529-850	SPRING CATCH SCREW NUT
001906-14-1	NEEDLE
050429-833	BOBBIN WINDER SHAFT FRICTION WHEEL SCREW
051369-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)
051369-850	NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW (2)
182514-850	THREAD CUTTER (ONE FACE PLATE) ADJUSTING SCREW NUT
230743	HINGE SCREW THRUST WASHER
272128	ROTARY TAKE-UP GUARD COVER WINDOW
276051	THREAD GUIDE (ON FACE PLATE)
276508	ROTARY TAKE-UP GUARD SPRING CATCH
500246-850	FACE PLATE SCREW (8)
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
500251-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW
500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER (ON GUIDE SET) SCREW
500315-833	NEEDLE BAR YOKE GUIDE SET SCREW (2)
502594	NEEDLE BAR OIL FELT CORD
502597	NEEDLE BAR THREAD GUIDE

502600	NEEDLE BAR CONNECTING LINK GUIDE BLOCK
602601	NEEDLE BAR CONNECTING LINK CLAMP PLATE
502602	NEEDLE BAR CONNECTING STUD
502603	NEEDLE BAR CONNECTING STUD OIL WICK
502604	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
502608	NEEDLE BAR OIL FELT
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
502656	ROTARY TAKE-UP GUARD
502657	ROTARY TAKE-UP GUARD COVER
502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
502672	NEEDLE BAR YOKE BEARING (BACK)
502674	NEEDLE BAR YOKE BEARING (FRONT)
502693	NEEDLE BAR CONNECTING STUD WITH 500251, 502602 AND 502603
502930	NEEDLE BAR YOKE GUIDE SET SCREW (2)
502993	NEEDLE BAR CPL. NOS. 223, 238 AND 502597
508518	THREAD CUTTER (ON FACE PLATE)
508873	FACE PLATE
508879	NEEDLE BAR YOKE WITH OIL FELT CPL. NOS. 502594, 502608 AND 508880
508880	NEEDLE BAR YOKE
508883	NEEDLE BAR YOKE GUIDE (REAR)
508884	NEEDLE BAR YOKE GUIDE (FRONT)
512021	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
	SPRING WASHER

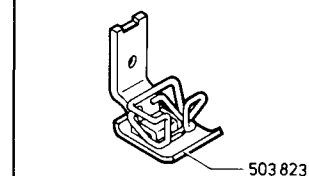
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PART FOR COUNTRIES
WITH SAFETY REGULATIONS



457 G 143 / GX 7 0500 (0271)

000086-850	KNEE LIFTER LIFTING LINK SCREW
051369-850	PRESSER BAR POSITION GUIDE PINCH SCREW
276025	PRESSER BAR BALL
500256-850	PRESSER FOOT SCREW
500260-833	PRESSER BAR SPRING SCREW
500261-850	PRESSER BAR SPRING SCREW STUD
502584	KNEE LIFTER LIFTING LINK
502645	PRESSER BAR POSITION GUIDE

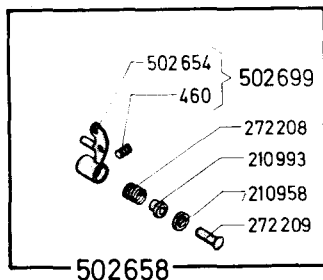
502653	PRESSER BAR SPRING
502696	PRESSER BAR POSITION GUIDE WITH 51369 AND 502645
502920	PRESSER BAR SPRING SCREW STUD GASKET
502948	PRESSER BAR WITH PRESSER FOOT SCREW 500256
503736	PRESSER FOOT (HINGED)
503823	PRESSER FOOT (FOR COUNTRIES WITH SAFETY REGULATIONS)
508652	PRESSER BAR BUSHING

PART NO. DESCRIPTION

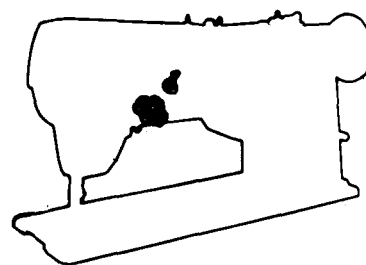
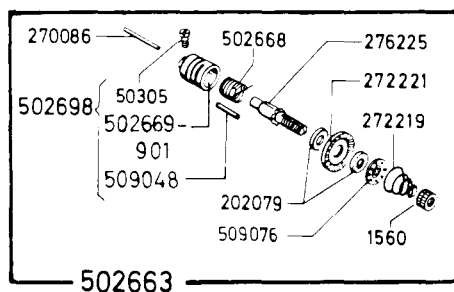
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50429



500265



457 G 143 / GX 7 0600 (0271)

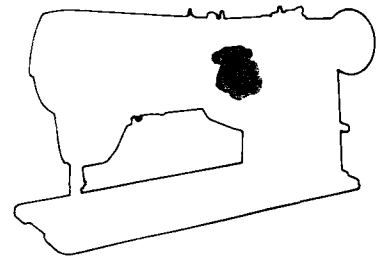
000460-833	PRETENSION BRACKET SCREW
001560-850	TENSION THUMB NUT
050305-850	TENSION STUD SET SCREW
050429-833	PRETENSION BRACKET SCREW
202079	TENSION FELT WASHER (2)
210958	PRETENSION BRACKET COLLAR
210993	PRETENSION BRACKET SLEEVE
270086	TENSION RELEASING PIN
272208	PRETENSION BRACKET SPRING
272209	PRETENSION BRACKET STUD
272219	TENSION SPRING

272221	TENSION WHEEL
276225	TENSION STUD
500265-833	THREAD REGULATOR SET SCREW
502654	PRETENSION BRACKET
502658	PRETENSION BRACKET CPL.
502663	TENSION CPL. 1560, 270086, 272219, 272221, 276225, 502668, 502698, 509076 AND TWO 202079
502668	THREAD TAKE-UP SPRING
502669	THREAD TAKE-UP SPRING REGULATOR
502698	THREAD TAKE-UP SPRING REGULATOR 502669 WITH 50305
502699	PRETENSION BRACKET WITH 460 AND 502654
509048	THREAD TAKE-UP SPRING REGULATOR
509076	TENSION RELEASING DISC

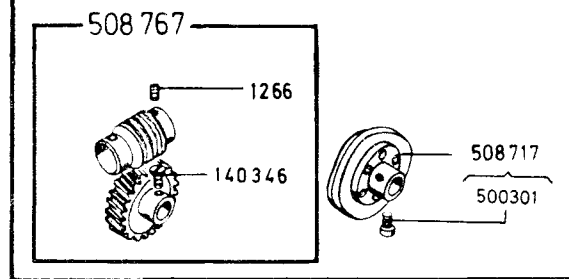
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PARTS FOR MACHINE 457 GX 7



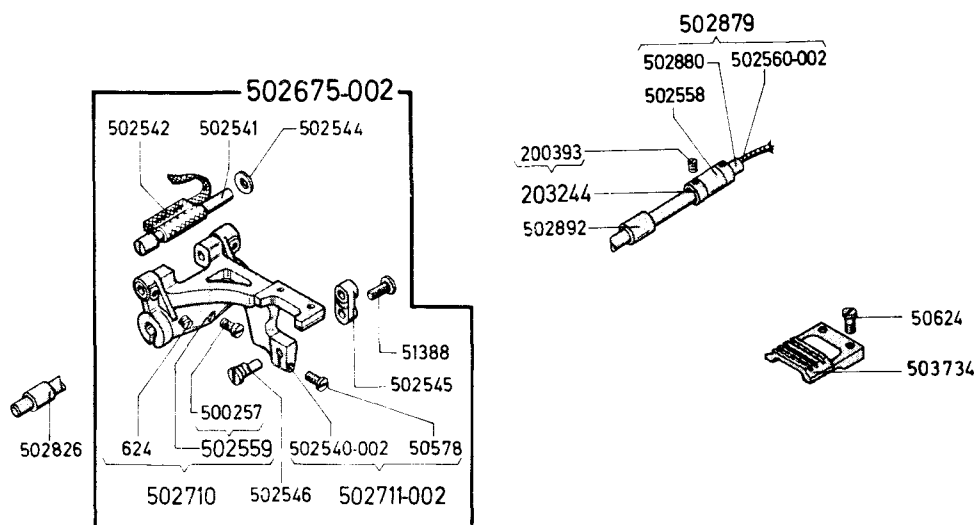
457 GX 7 0800 (0271)

001266-833	NEEDLE VIBRATING WORM WHEEL SET SCREW (4)
140346-850	NEEDLE VIBRATING WORM GEAR SET SCREW (2)
500301-850	NEEDLE VIBRATING CAM SCREW (2)
508717	NEEDLE VIBRATING CAM CPL. TWO EACH 500301
508767	PAIR OF NEEDLE VIBRATING WORM GEAR AND NEEDLE VIBRATING WORM WHEEL CPL. NOS TWO 140346 AND FOUR 1266

PART NO. DESCRIPTION

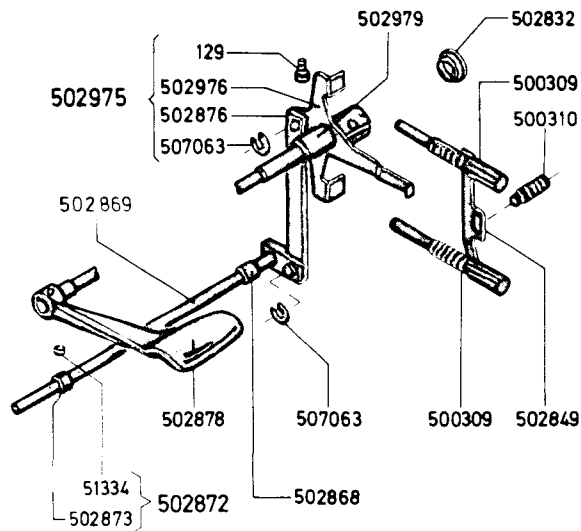
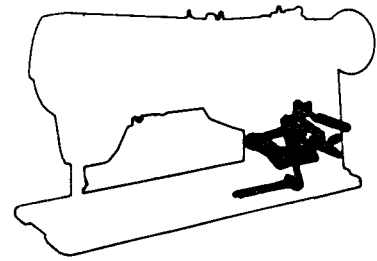
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000624-333	FEED BAR HINGE PIN SET SCREW (2)
050578-850	FEED BAR LIFTING LINK HINGE PIN PINCH SCREW
050624-833	FEED DOG SCREW (2)
051388-850	FEED BAR LIFTING LINK HINGE PIN CAP SCREW
200393-833	FEED DRIVING ROCK SHAFT COLLAR SET SCREW
203244-000	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 200393
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
502540-002	FEED BAR
502541-000	FEED BAR HINGE PIN
502542-000	FEED BAR HINGE PIN OILING FELT
502544-000	FEED BAR HINGE THRUST WASHER (2)
502545-000	FEED BAR LIFTING LINK
502546-000	FEED BAR LIFTING LINK HINGE PIN
502558-000	FEED DRIVING ROCK SHAFT BUSHING (BACK)
502559-000	FEED DRIVING ROCK SHAFT CRANK WITH 500257
502560-002	FEED DRIVING ROCK SHAFT OIL WICK

PART NO.	DESCRIPTION
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457 G 143 / GX 7 1000 (0271)

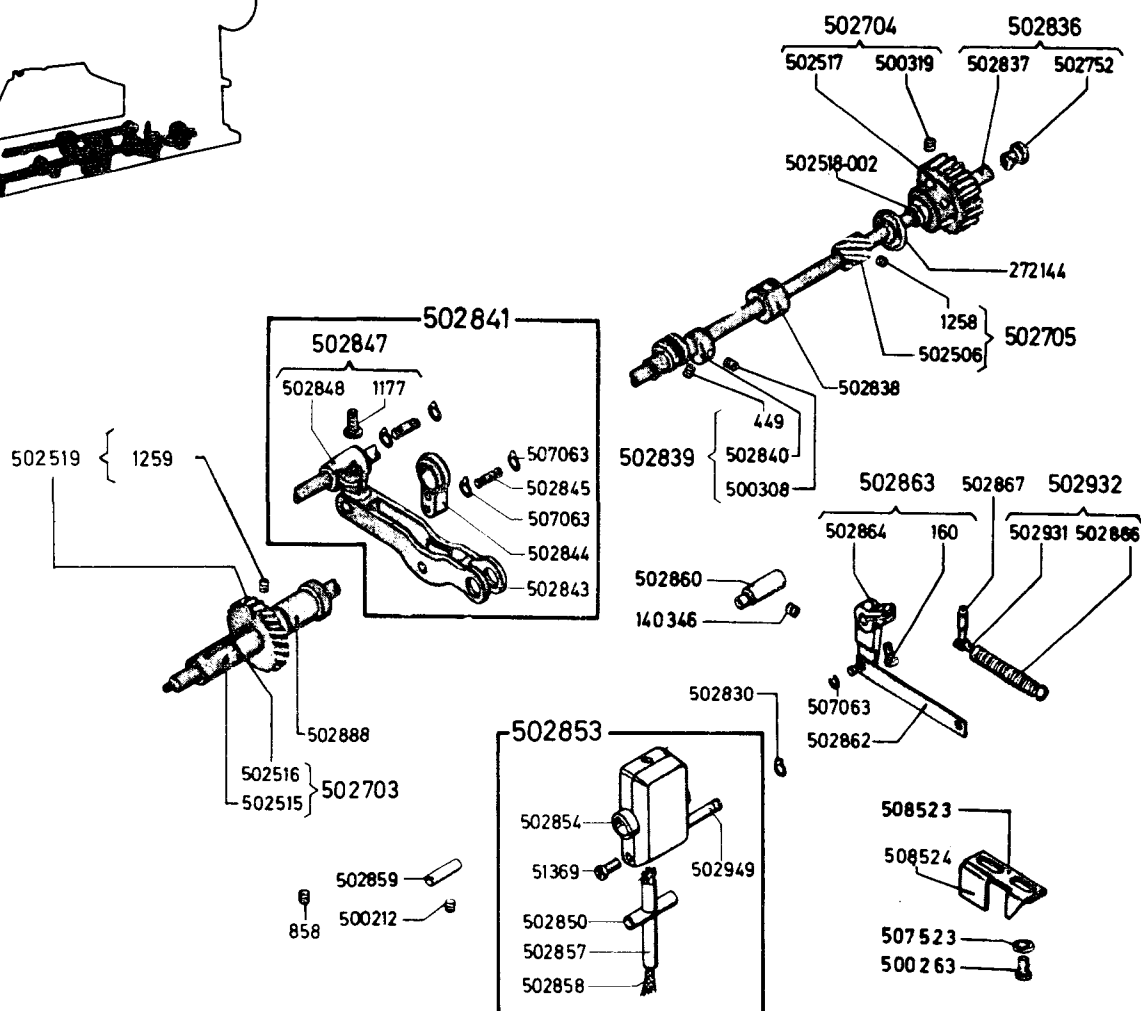
000129-850	FEED REGULATING SHAFT INDICATOR LEVER PINCH SCREW
051334-833	FEED REGULATING CONNECTING SHAFT COLLAR SET SCREW (2)
500309-850	FEED REGULATING SHAFT INDICATOR STOP SCREW (2)
500310-833	FEED REGULATING SHAFT INDICATOR STOP SCREW RETAINING SPRING SCREW
502832	FEED REGULATING SHAFT PLUG (FOR UN-USED HOLE)
502849	FEED REGULATING SHAFT INDICATOR STOP
502868	FEED REGULATING CONNECTING SHAFT BUSHING
502869	FEED REGULATING CONNECTING SHAFT
502872	FEED REGULATING CONNECTING SHAFT COLLAR 502873 WITH TWO 51334

502873	FEED REGULATING CONNECTING SHAFT COLLAR
502876	FEED REGULATING SHAFT INDICATOR LEVER
502878	CONNECTING LINK
502975	FEED REGULATING SHAFT WITH LEVER
502976	FEED REGULATING SHAFT INDICATOR CPL. NOS. 129, 502876, 502976 AND 507063
502979	FEED REGULATING SHAFT INDICATOR LEVER
507063	FEED REGULATING SHAFT SPACER
507063	FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER
507063	FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER

PART NO. DESCRIPTION

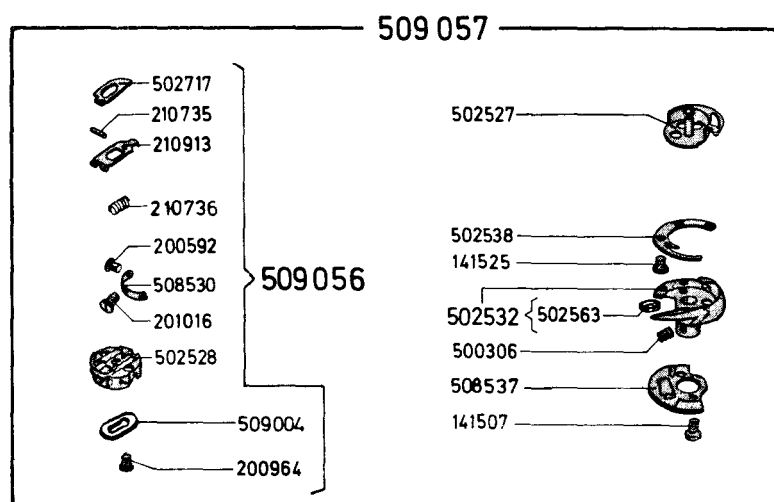
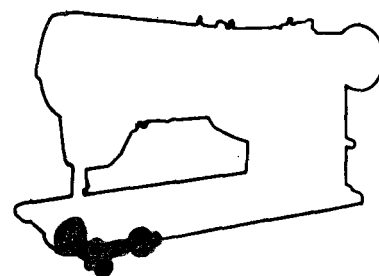
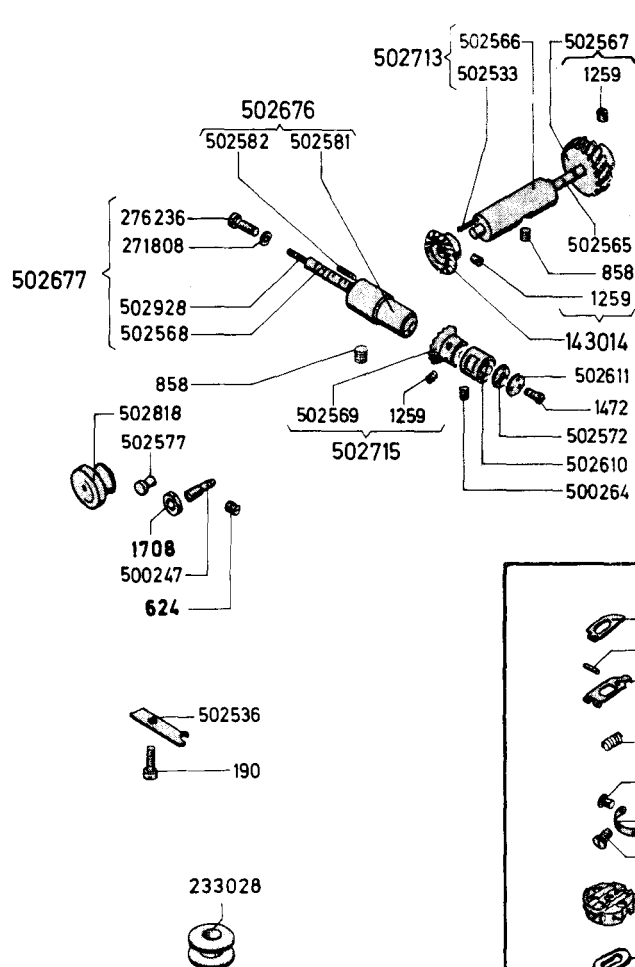
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502845	FEED DRIVING CONNECTION LEVER HING PIN (2)
502847	FEED DRIVING CONNECTION CRANK WITH 1177 AND 502848
502848	FEED DRIVING CONNECTION
502850	FEED DRIVING CONNECTION LEVER SLIDE BEARING
502853	FEED DRIVING CONNECTION CARRIER FRAME CPL NOS. 51369, 502850, 502854, 502857, 502858 AND 502949
502854	FEED DRIVING CONNECTION CARRIER FRAME
502857	FEED DRIVING CONNECTION FRAME SLIDE STUD
502858	FEED DRIVING CONNECTION LEVER SLIDE STUD OIL WICK
502859	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)
502860	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)
502862	FEED REGULATING CONNECTION SHAFT CRANK LINK
502863	FEED REGULATING CONNECTION SHAFT CRANK 502864 WITH 160
502864	FEED REGULATING CONNECTION SHAFT CRANK
502866	FEED DRIVING CONNECTION CARRIER FRAME SPRING
502867	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
502888	BED SHAFT BUSHING (CENTER)
502931	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER
502932	FEED DRIVING CONNECTION CARRIER FRAME SPRING 502866 WITH 502932
502949	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
507063	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)
507063	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINER
507523	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
508523	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)
508524	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)

457 G 143 / GX 7 1100 (0271)



457 G 143 / GX 7 1200 (0271)

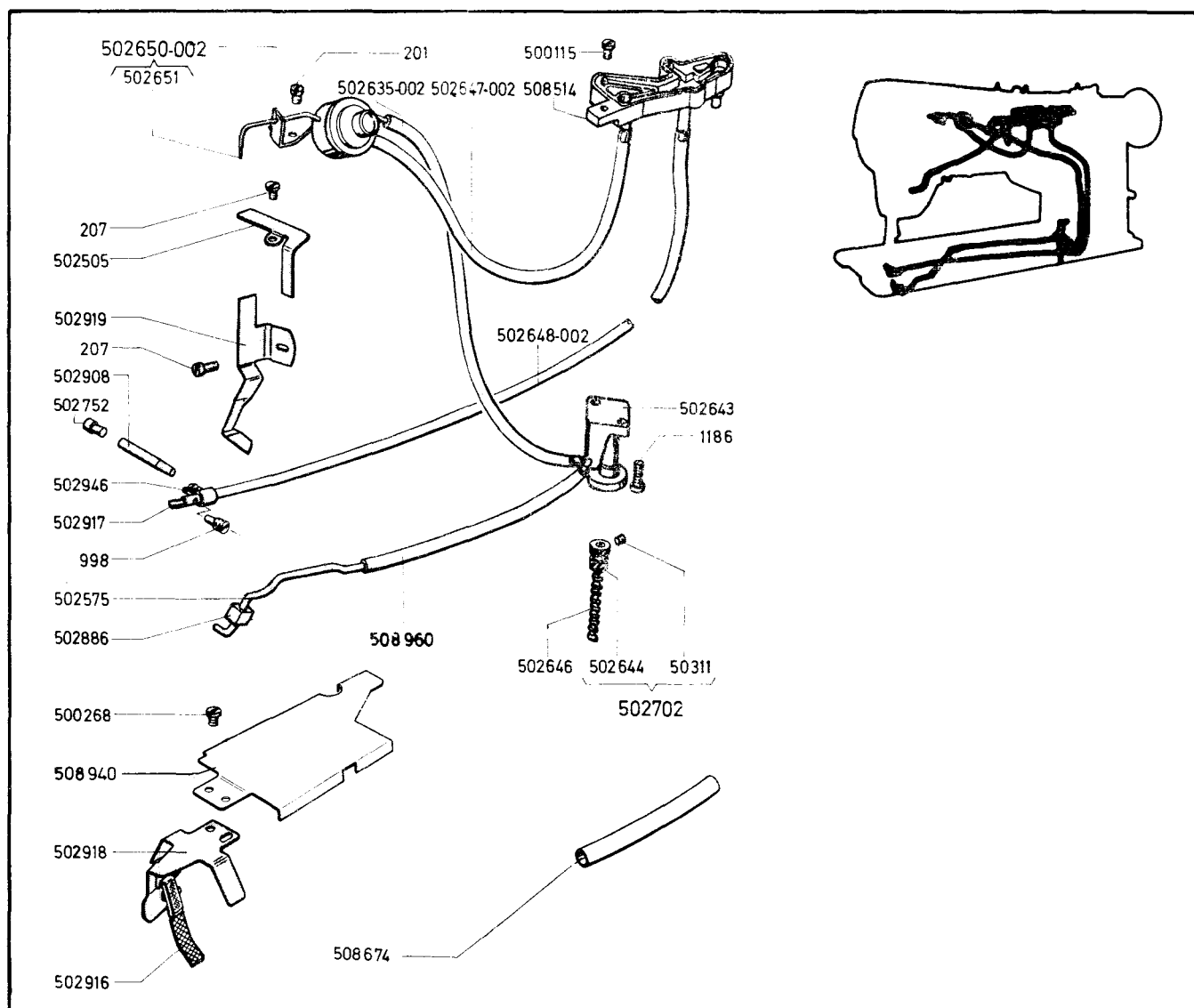
000190-850	BOBBIN CASE STOP SCREW
000624-833	HOOK OIL BYPASS PLUG SCREW
000858-833	HOOK DRIVING SHAFT BUSHING SET SCREW
000858-833	HOOK SHAFT PRESSURE BUSHING SET SCREW
001259-833	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)
001259-833	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)
001259-833	HOOK SHAFT BEVEL GEAR SET SCREW (2)
001472-850	HOOK SHAFT BUSHING (FRONT SET SCREW (3)
001708-850	HOOK BYPASS PLUG SET SCREW NUT
141507-850	HOOK NEEDLE GUARD AND COUNTERBALANCE SCREW
141525-850	HOOK GIB SCREW (3)
143014	HOOK DRIVING SHAFT BEVEL GEAR WITH TWO 1259
200592-850	BOBBIN CASE CAP TENSION SPRING SCREW
200964-850	BOBBIN CASE LATCH STOP SCREW
201016-850	BOBBIN CASE CAP TENSION SPRING
210735	BOBBIN CASE LATCH FULCRUM PIN
210736	BOBBIN CASE LATCH SPRING
210913	BOBBIN CASE LATCH
233028	BOBBIN
271808	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
276236	HOOK SHAFT OIL FILTER WICK HOLDER
500247-833	HOOK OIL REGULATING SCREW
500264-830	HOOK SHAFT BUSHING FRONT SET SCREW
500306-869	HOOK SET SCREW (2)
502527	BOBBIN CASE BASE
502528	BOBBIN CASE CAP
502532	HOOK BODY WITH 502563
502533	HOOK DRIVING SHAFT BUSHING OIL WICK
502536	BOBBIN CASE STOP
502538	HOOK GIB

502563	HOOK OIL RETAINING WASHER
502565	HOOK DRIVING SHAFT
502566	HOOK DRIVING SHAFT BUSHING
502567	HOOK DRIVING SHAFT HELICAL GEAR WITH TWO 1259
502568	HOOK SHAFT
502569	HOOK SHAFT BEVEL GEAR
502572	HOOK SHAFT BUSHING CAP GASKET
502577	HOOK SHAFT GEAR BOX PLUG
502581	HOOK SHAFT PRESSURE BUSHING
502582	HOOK SHAFT PRESSURE BUSHING OIL WICK
502610	HOOK SHAFT BUSHING (FRONT)
502611	HOOK SHAFT BUSHING CAP
502676	HOOK SHAFT PRESSURE BUSHING 502581 WITH 502582
502677	HOOK SHAFT WITH OIL FILTER CPL. 271808, 276236, 502568, 502928
502713	HOOK DRIVING SHAFT BUSHING WITH 502533 AND 502566
502715	HOOK SHAFT BEVEL GEAR 502569 WITH TWO 1259
502717	BOBBIN CASE LATCH LEVER
502928	HOOK SHAFT OIL FILTER FELT WICK
508530	BOBBIN CASE TENSION SPRING
508537	HOOK NEEDLE GUARD AND COUNTERBALANCE
509004	BOBBIN CASE ANTI SPILLAGE SPRING
509056	BOBBIN CASE CAP CPL. 200592, 200964, 201016, 210735, 210736, 210913, 502528, 502717, 508530 AND 509004
509057	HOOK AND BOBBIN CASE CPL. NOS. 141507, 141525, 500306, 502527, 502532, 502538, 508537 AND 509056

PART NO. DESCRIPTION

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457 G 143/ GX 7 1300 (0271)

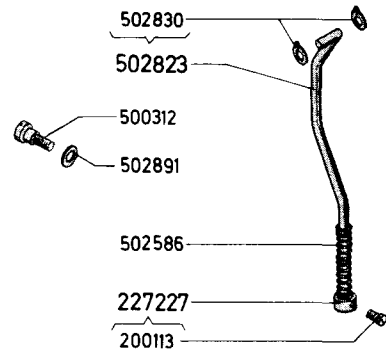
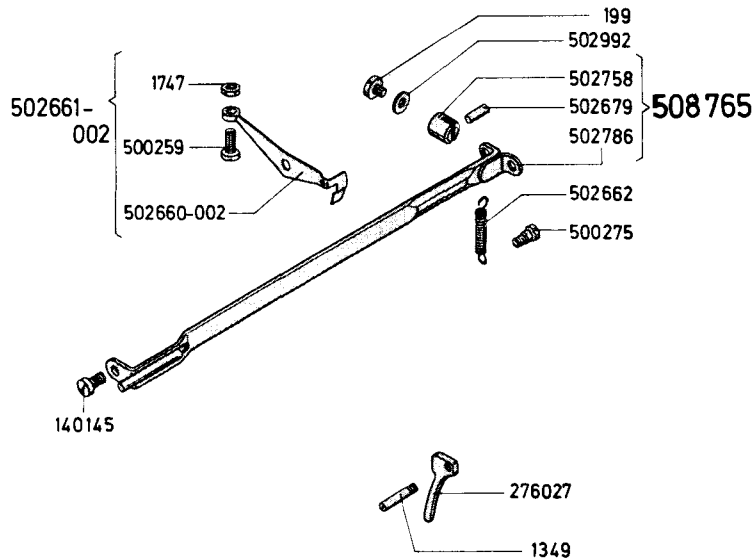
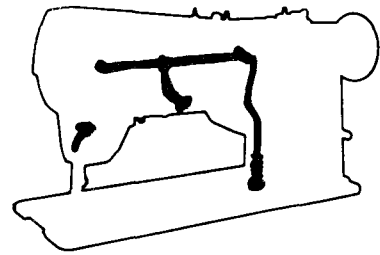
000201-850 OIL SIGHT BODY SCREW (2)
 000207-803 ARM HEAD OIL DRAIN WICK CLAMP SCREW (2)
 000998-833 OIL RETURN TUBE SCREW
 001186-850 OIL PUMP MOUNTING SCREW (2)
 050311-833 OIL PUMP GEAR SET SCREW (2)
 500115-850 OIL DISTRIBUTOR PLATE SCREW
 500268-850 OIL GUARD SCREW (2)
 502505 ARM HEAD OIL DRAIN WICK CLAMP (FRONT)
 502575 HOOK SHAFT GEAR BOX OIL PIPE
 502635-002 OIL DELIVERY TUBE
 502643 OIL PUMP BODY
 502644 OIL PUMP GEAR
 502646 OIL PUMP SCREW SHAFT
 502647-002 OIL RETURN TUBE (UPPER) (SHORT)
 502648-002 OIL RETURN TUBE (LOWER) (LONG)
 502650-002 OIL SIGHT BODY WITH 502651
 502651 OIL SIGHT WICK

502702 OIL PUMP GEAR WITH 502644 AND TWO 50311
 502752 BED SHAFT BUSHING (CENTER) OIL TUBE PLUG
 502886 HOOK SHAFT GEAR BOX OIL PIPE HOLDER
 502916 ARM HEAD OIL DRAIN WICK
 502917 OIL RETURN TUBE
 502918 ARM HEAD OIL DRAIN WICK CLAMP (UPPER)
 502919 ARM HEAD OIL DRAIN WICK CLAMP (BACK)
 502946 OIL RETURN TUBE (LOWER) (LONG) CLAMP
 508514 OIL DISTRIBUTOR PLATE
 508640 OIL RETURN TUBE PLUG
 508674 ARM HEAD OIL DRAIN WICK GUARD
 508878 FOAM PAD
 508940 OIL GUARD
 508943 OIL DISTRIBUTOR PLATE CPL. NOS. 508514 AND 508878
 508960 HOOK SHAFT GEAR BOX OIL PIPE

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457 G 143/ GX 7 1400 (0271)

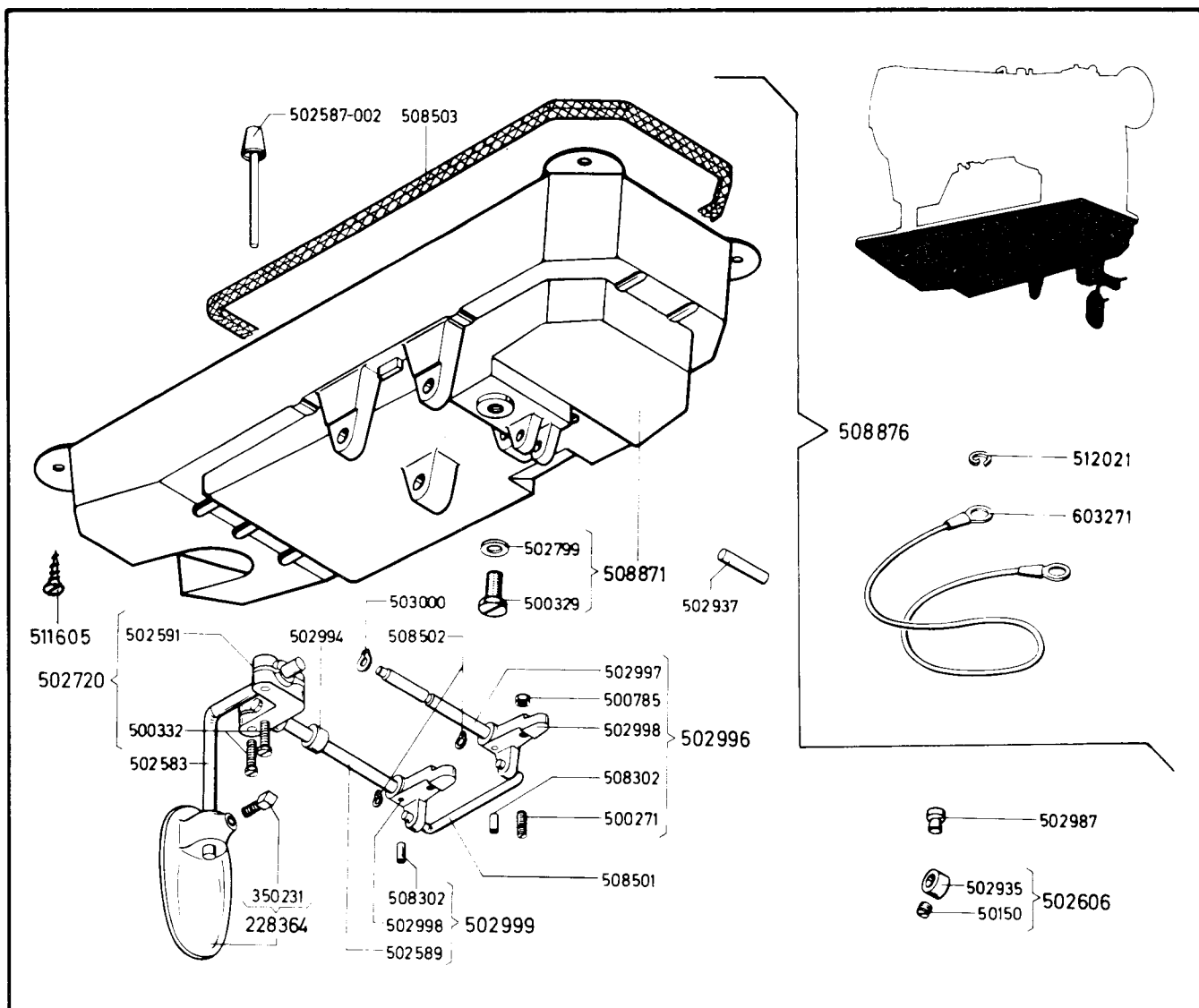
000199-850	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW
001349-850	PRESSER BAR LIFTER HINGE SCREW
001747-850	TENSION RELEASE ADJUSTING SCREW LOCK NUT
140145-850	KNEE LIFTER ROCK FRAME HINGE SCREW
200113-850	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
227227	KNEE LIFTER LIFTING ROD COLLAR WITH 200113
276027	PRESSER BAR LIFTER
500259-850	TENSION RELEASE ADJUSTING SCREW
500275-850	TENSION RELEASE HINGE SCREW
500312-850	SINGER LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)
502586	KNEE LIFTER LIFTING ROD SPRING

502660-002	TENSION RELEASE
502661-002	TENSION RELEASE CPL. 1747, 500259 AND 502660-002
502662	TENSION RELEASE SPRING
502679	KNEE LIFTER ROCK FRAME HINGE STUD PIN
502758	KNEE LIFTER ROCK FRAME HINGE STUD
502786	KNEE LIFTER ROCK FRAME
502823	KNEE LIFTER LIFTING ROD WITH TWO 502830
502830	KNEE LIFTER LIFTING ROD GRIP RING (2)
502891	SINGER LIGHT STUD HOLE SCREW PLUG GASKET
502992	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW
508765	GASKET RING
	KNEE LIFTER ROCK FRAME WITH 502679, 502758 AND 502786

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457 G 143/ GX 7 1500 (0271)

Accessories

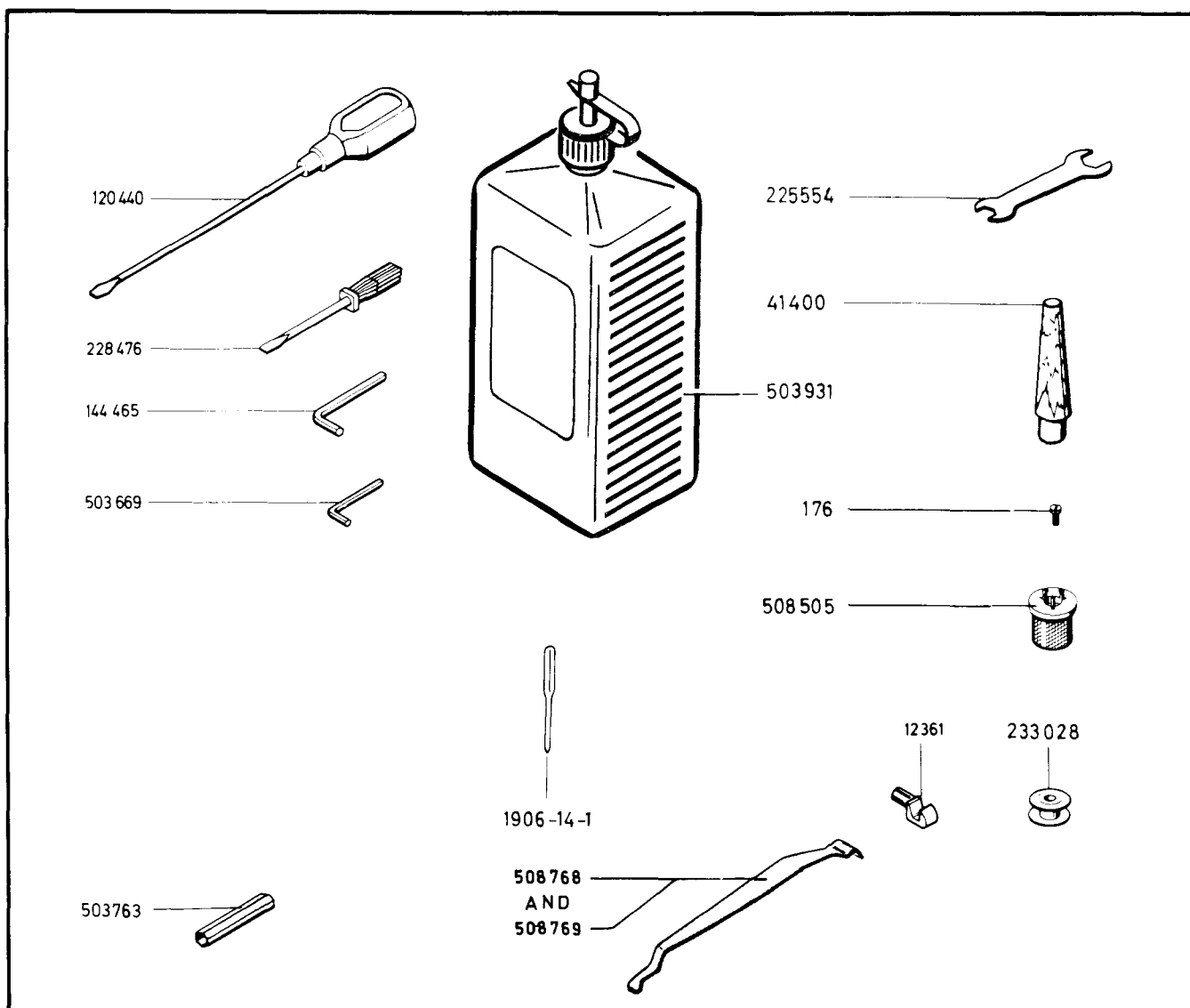
050150-833	FEED REVERSING FOOT CONTROL LEVER
228364	KNEE LIFTER KNEE PLATE WITH 350231
350231-850	KNEE LIFTER KNEE PLATE SET SCREW
500271-833	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500329-850	MACHINE BASE AND OIL RESERVOIR PLUG SCREW
500332-850	KNEE LIFTER SHAFT HUB PINCH SCREW (2)
500785-850	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	KNEE LIFTER KNEE PLATE ARM
502587-002	KNEE LIFTER PLUNGER
502589	KNEE LIFTER ROCK SHAFT
502591	KNEE LIFTER ROCK SHAFT HUB
502606	FEED FOOT CONTROL LEVER PIN COLLAR 502935 WITH 50150
502720	KNEE LIFTER ROCK SHAFT HUB 502591 WITH TWO 500332
502799	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET
502935	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR
502937	FEED REVERSING FOOT CONTROL LEVER PIN
502987	FEED REVERSING PLUNGER HOLE PLUG (FOR UN-USED HOLE)
502994	KNEE LIFTER ROCK SHAFT SPACER

502996	KNEE LIFTER CONTROL SHAFT CPL. NOS. 500271, 500785, 502997, 502998, AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER ROCK SHAFT CRANK
502999	KNEE LIFTER CONTROL SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS. 502589, 502998, AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN (2)
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
508503	MACHINE BASE AND OIL RESERVOIR GASKET
508871	MACHINE BASE AND OIL RESERVOIR WITH 500329 AND 502799
508876	MACHINE BASE OIL RESERVOIR WITH KNEE LIFTER CPL. NOS. 228364, 502587-002, 502583, 502606, 502720, 508871, 502937, 502994, 502996, 508501, 508503, 502999, 503000, 502987 TWO 508502 AND FOUR 511605
511605	MACHINE BASE OIL RESERVOIR MOUNTING SCREW (WOOD) (4)
512021	MACHINE GROUNDING WIRE LOCK WASHER
603271	MACHINE GROUNDING WIRE SYMBOL

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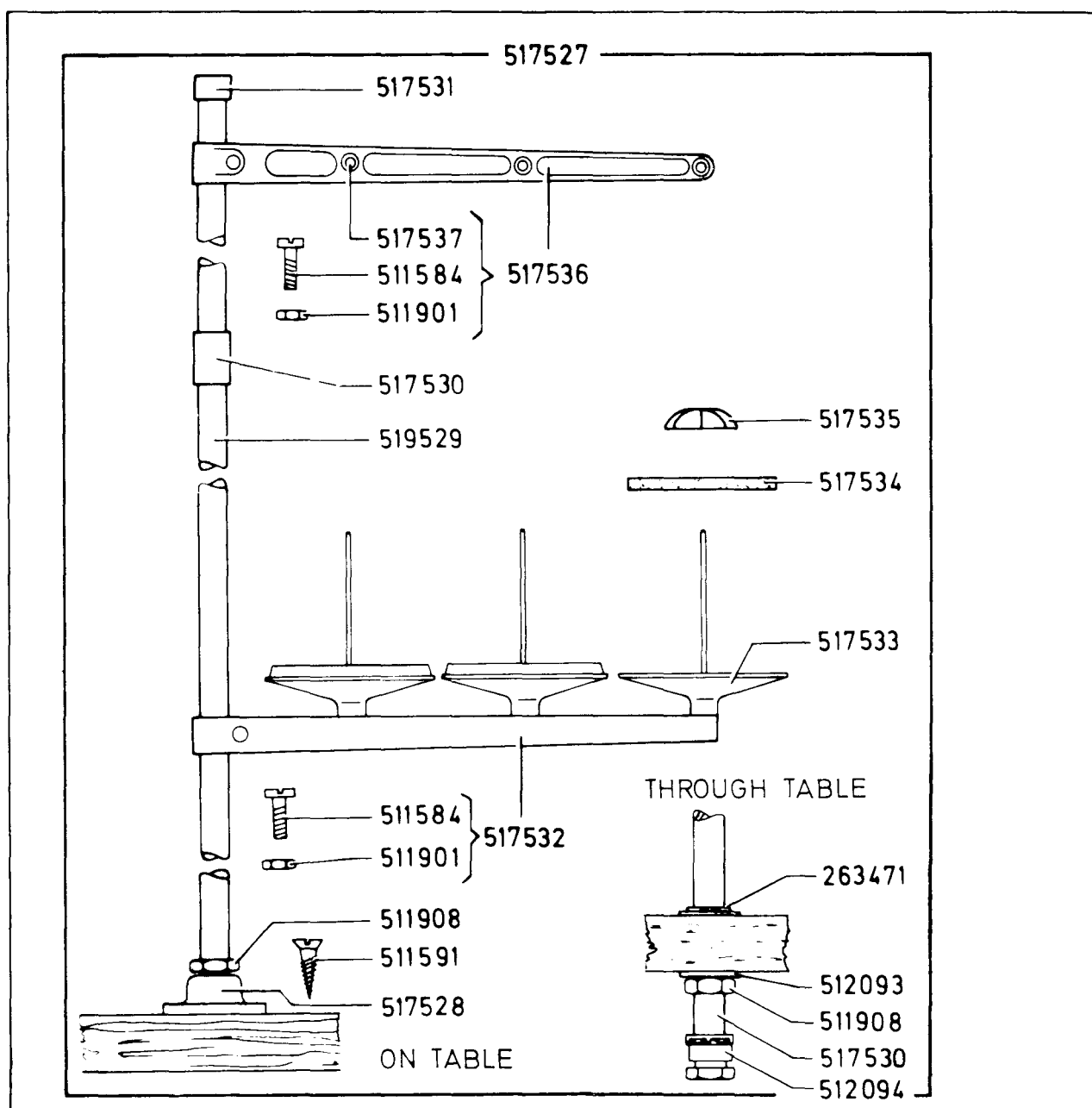


457 G 143/ GX 7 1600 (0271)

Accessories

001906-14-1	NEEDLE (5)
000176-850	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
000176-850	ATTACHMENT SCREW
012361	MACHINE HINGE CONNECTION (2)
041400	MACHINE REST PIN (WOOD)
120440	SCREW DRIVER
144465	WRENCH (1/8 INCH HEXAGON)
225554	WRENCH

228476	SCREW DRIVER (BOBBIN CASE)
233028	BOBBIN
503669	WRENCH (5/64 INCH HEXAGON)
503763	WRENCH (25/64 INCH HEXAGON)
503931	OILER CPL. WITH SPOUT AND OIL (1 LTR.)
508505	OIL FILTER WITH OIL FILTER MOUNTING SUPPORT
508768	PRESSER BAR SPRING
508769	PRESSER BAR SPRING



457 G 143/ GX 7 1700 (0271)

Accessories

263471	THREAD UNWINDER ROD RETAINING RING
511584-850	THREAD UNWINDER SPOOL CARRIER ARM SCREW
511584-850	THREAD UNWINDER THREAD GUIDE SCREW
511591-819	THREAD UNWINDER WOOD SCREW (3)
511901-830	THREAD UNWINDER SPOOL CARRIER ARM NUT
511901-830	THREAD UNWINDER THREAD GUIDE NUT
511908-850	THREAD UNWINDER ROD NUT (2)
512093	THREAD UNWINDER ROD WASHER (2)
512094	THREAD UNWINDER ROD SOCKET
517527	THREAD UNWINDER CPL., NOS. 263471, 511908, 512094, 517528, 517530, 517531, 517532, 517536, TWO EACH 512093, 517529 AND EACH 511591, 517533, 517534 AND 517535

517528	THREAD UNWINDER FOOT
517529	THREAD UNWINDER ROD (2)
517530	THREAD UNWINDER ROD CONNECTION
517530	THREAD UNWINDER PLAIN COUPLER
517531	THREAD UNWINDER ROD CAP
517532	THREAD UNWINDER SPOOL CARRIER ARM WITH 511584 AND 511901
517533	THREAD UNWINDER SPOOL CARRIER PLATE (3)
517534	THREAD UNWINDER SPOOL CUSHION (3)
517535	THREAD UNWINDER SPOOL HOLDER (3)
517536	THREAD UNWINDER THREAD GUIDE WITH 511584, 511901 AND THREE 517537
517537	THREAD UNWINDER THREAD GUIDE BUSHING (3)

PART NO. DESCRIPTION

PART NO. DESCRIPTION